



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4775-041
Job Sheet 178137



Part No: D4775-041

Job Qty: 10 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6	JUN 19 2018 5
110	Packaging	10 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-5	6	JUN 19 2018 39
120	Small Fab	10 pcs	6/8/18	6/8/18	0.00	4.15	Small Fab-7	9-89	DAS 38
130	QC	10 pcs	6/8/18	6/8/18	0.00	0.00	QC5	DAS 6	JUN 20 2018 38
140	Packaging	10 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2	6	JUN 20 2018 39
150	QC21-SA	10 Ea	6/8/18	6/8/18	0.00	0.00	QC21	9-89	DAS 21

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 130843 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	20 Ea (2 ea)	90-Start up Operation	5062291
D4775-1	Strut Tube	10 Ea (1 ea)	90-Start up Operation	5071866
D4776-1	Basket Strut Clevis	10 Ea (1 ea)	90-Start up Operation	5081661
D4776-5	Spacer	40 Ea (4 ea)	90-Start up Operation	5074876
D4777-1	Rod End Bearing	10 Ea (1 ea)	90-Start up Operation	5071618
MS21042L3	Nut	20 Ea (2 ea)	90-Start up Operation	5078167
MS21209-F615	Heli-Coil	10 Ea (1 ea)	90-Start up Operation	5073809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	20	180	0
	D4775-1	10	11	0
	D4776-1	10	12	0
	D4776-5	40	48	0
	D4777-1	10	22	0
	MS21042L3	20	1,524	0
	MS21209-F615	10	87	0



Container No: S082273



Part: D4775--041

Job No: 178137

Serial No/Batch: S082273

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/19/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003950	S082266	AN3-10A	Bolt	S062291	ST349	20
003950	S082265	D4775-1	Strut Tube	S074866	ST357	10
003950	S082264	D4776-1	Basket Strut Clevis	S081661	ST114	10
003950	S082263	D4776-5	Spacer	S074876	ST115	40
003950	S074961	D4777-1	Rod End Bearing	s057199	ST115	2
003950	S082262	D4777-1	Rod End Bearing	S066816	ST115	8
003950	S082261	MS21042L3	Nut	S078167	ST303	20
003950	S082260	MS21209-F615	Heli-Coil	s073809	GA014	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/19/18 10:22 AM dart.quirion.sonia